SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: SDP - a STL Solution A

December 16, 2008 PRODUCT NUMBER: DATE:

Mitsubishi

Imaging (MPM), Inc.

TRADE NAME: SDP - a STL Solution A GENERAL USE: Stabilizer for SDP - a System

PRODUCT DESCRIPTION: Clear yellowish solution, odorless.

MANUFACTURER DATE PREPARED: December 16, 2008 Mitsubishi Imaging (MPM), Inc. SUPERSEDES: August 14, 2007

ADDRESS (NUMBER, STREET, P.O. BOX) TELEPHONE NUMBER FOR INFORMATION / Customer Service

555 Theodore Fremd Avenue (914) 925-3200

(CITY, STATE AND ZIP CODE) **Chemtrec 24-HOUR EMERGENCY TELEPHONE NUMBER** COUNTRY

Rye, NY 10580 USA 1-800-424-9300 01-703-527-3887 North America Toll Free International

SECTION 2 - HAZARDOUS INGREDIENTS											
Hazardous Components	% (by Weight)	CAS# EINECS#		Hazard Symbol	RISK PHRASES (Full Text Section 15)						
Nitrilotri(methylphosphonic acid) solution	1 - 2	6419-19-8	229-146-5	С	R-34						
Triethanolamine	7 - 13	102-71-6	203-049-8	Xi	R-36/37/38						
N-Methyldiethanolamine	1 - 5	105-59-9	203-312-7	Xi	R-36						
Succinic Acid	1 - 5	110-15-6	203-740-4	Xi	R-37/38, 41						

Note: This Material Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS), and European Union Directive 91/155/EEC. Hazard symbols and risk phrases are based on maximum listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR

1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS) or the European (GHS) directive 91/155/EEC and are considered trade secrets under US Federal Law (29CFR and 40CFR). Canadian Law (Health Canada Legislation), and European Union Directive 67/548/EEC.

SECTION 3 - HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Mild liquid, moderately toxic, contact with eyes may cause irritation, prolonged contact with skin may cause irritation. Ingestion may cause gastric distress. Hazard symbols for this product - Xi, Risk Phrases - R36/37/38

POTENTIAL HEALTH EFFECTS

INHALATION:

NOTES:

Inhalation of mists or vapors may cause irritation to upper respiratory tract and mucous membranes.

SKIN:

Contact with skin may cause irritation, dermatitis.

EYES:

Contact with eyes may cause pain and irritation.

INGESTION:

May be irritating to digestive tract; may cause gastric distress, stomach pains.

CARCINOGENICITY:

NTP? NO IARC MONOGRAPHS? NO OSHA REGULATED? NO CALIFORNIA, Prop.65? NO ESIS NOTATION? NO

SECTION 4 - FIRST AID MEASURES

INHALATION:

Remove affected person to fresh air; if symptoms persist seek medical attention.

EYES:

Remove contact lenses. Flush eyes with water for 15 minutes; if irritation persists, seek medical attention.

Remove contaminated clothing; wash affected area with soap and water; launder contaminated clothing before reuse; if irritation persists, see medical attention.

INGESTION:

Give two glasses of water for dilution; DO NOT induce vomiting; never give anything by mouth to an unconscious person; seek medical attention.

PRODUCT NAME: SDP - α STL Solution A

PRODUCT NUMBER: DATE: December 16, 2008

SECTION 5 - FIRE FIGHTING MEASURES

GENERAL HAZARDS:

Product is not considered flammable or combustible. Products of combustion include compounds of carbon, hydrogen, nitrogen and oxygen, including Carbon Monoxide.

EXTINGUISHING MEDIA:

Carbon Dioxide, water, water fog, dry chemical, chemical foam.

FIRE FIGHTING PROCEDURES:

Keep containers cool with water spray to prevent container rupture due to steam buildup; floor will become slippery if material is released.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

None

HAZARDOUS COMBUSTION PRODUCTS:

Smoke, fumes, oxides of carbon, oxides of nitrogen.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

Small spills - wash to sanitary sewer with plenty of water. Large spills - confine spill, soak up with approved absorbent, shovel product into approved container for disposal. Wash area with plenty of water. Do not discharge into lakes, ponds, streams or public waters.

SECTION 7 - HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

Keep container closed when not in use; protect containers from abuse; protect from extreme temperatures. Keep this and other chemicals ou of reach of children.

SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION											
HAZARDOUS COMPONENTS	NIOSH				ACGIH		OSHA				
	TWA ppm	TWA mg/m3	STEL ppm	STEL mg/m3	TLV/TWA ppm	TWA mg/m3	STEL ppm	STEL mg/m3			
Nitrilotri(methylphosphonic acid) solution		NE				NE					
Triethanolamine		-		ı		5		ı			
N-Methyldiethanolamine		NE				NE					
Succinic Acid		NE				NE					

PERSONAL PROTECTION

RESPIRATORY PROTECTION:

None required while threshold limits are kept below maximum allowable concentrations; if TWA exceeds standard workplace limits, NIOSH approved respirator must be worn. Refer to 29 CFR 1910.134 or European Standard EN 149 for complete regulations.

PROTECTIVE GLOVES:

Neoprene or rubber gloves with cuffs.

EYE PROTECTION:

Protective eyeglasses or chemical safety goggles. Refer to 29 CFR 1910.133 or European Standard EN166.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:

Coveralls, apron, or other equipment should be worn to minimize skin contact.

WORK / HYGIENIC PRACTICES:

Practice safe workplace habits. Minimize body contact with this, as well as all chemicals in general.

SDP - α STL Solution A PRODUCT NAME: PRODUCT NUMBER: December 16, 2008 DATE: SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES VAPOR PRESSURE APPEARANCE AND ODOR Clear yellowish solution, odorless. 17 mm Hg @ 20° C SPECIFIC GRAVITY (WATER = 1) На 7.4 ± 0.2 1.060 ± 0.005 BOILING POINT / BOILING RANGE SOLUBILITY IN WATER 212° F (100° C) Complete FLASH POINT VISCOSITY Non-flammable Like that of water. FLAMMABLE LIMITS VAPOR DENSITY (AIR = 1) LEL: NA UEL: NA AUTO-IGNITION TEMPERATURE EVAPORATION RATE (WATER = 1) ND VOLATILE ORGANIC COMPOUND (VOC) INFORMATION There are no known VOCs (Volatile Organic Compounds) in this preparation. SECTION 10 - STABILITY AND REACTIVITY STABILITY X CONDITIONS TO AVOID: **STABLE** Extreme temperatures. INCOMPATIBILITY (MATERIALS TO AVOID): Strong oxidizers, strong acids. HAZARDOUS DECOMPOSITION OR BYPRODUCTS: Decomposition will not occur if handled and stored properly. In case of a fire, oxides of carbon, hydrocarbons, fumes, and smoke may be produced. HAZARDOUS POLYMERIZATION: CONDITIONS TO AVOID: Will Not Occur. None Related to Polymerization. SECTION 11 - TOXICOLOGICAL INFORMATION LD50 of Ingredient CAS# LC50 of Ingredient **Hazardous Components** EINECS# (Specify Species and Route) (Specify Species) 6419-19-8 Nitrilotri(methylphosphonic NE NE acid) solution 229-146-5 102-71-6 2200 mg / kg Triethanolamine ND 203-049-8 Oral - Rabbit 105-59-9 1945 mg / kg N-Methyldiethanolamine NE Oral - Rat 203-312-7 110-15-6 2260 mg / kg Succinic Acid ΝE 203-740-4 Oral - Rat SECTION 12 - ECOLOGICAL INFORMATION No data are available on the adverse effects of this material on the environment. Neither COD nor BOD data are available. Based on the

chemical composition of this product it is assumed that the mixture can be treated in an acclimatized biological waste treatment plant system in limited quantities. However, such treatment should be evaluated and approved for each specific biological system. None of the ingredients in this mixture are classified as a Marine Pollutant.

SECTION 13 - DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD:

Dispose of in accordance with Local, State, and Federal Regulations; do not discharge into lakes, ponds, streams or public waters. Product is classified as non - hazardous, however, non-hazardous materials may become hazardous waste upon contact with other products. Refer to "40 CFR Protection of Environment Parts 260 - 299" for complete waste disposal regulations. Consult your local, state, or Federal Environmental Protection Agency before disposing of any chemicals. According to the European Waste Catalogue, waste codes are application specific and should be assigned by the user based on the application for which the product is used.

SDP - α STL Solution A PRODUCT NAME: PRODUCT NUMBER: **December 16, 2008** DATE: **SECTION 14 - TRANSPORT INFORMATION** PROPER SHIPPING NAME: Not Regulated DOT HAZARD CLASS / Pack Group: Not Regulated IATA HAZARD CLASS / Pack Group: Not Regulated REFERENCE: IMDG HAZARD CLASS: Not Regulated NA UN / NA IDENTIFICATION NUMBER: RID/ADR Dangerous Goods Code: None Not Regulated LABEL: None Required UN TDG Class / Pack Group: Not Regulated HAZARD SYMBOLS: Hazard Identification Number (HIN): None None Note: Transportation information provided is for reference only. Client is urged to consult CFR 49 parts 100 - 177, IMDG, IATA, EU, United Nations TDG, and WHMIS (Canada) TDG information manuals for detailed regulations and exceptions covering specific container sizes, packaging materials and methods of shipping. **SECTION 15 - REGULATORY INFORMATION** TSCA (USA - Toxic Substance Control Act): All components of this product are listed. SARA TITLE III (USA - Superfund Amendments and Reauthorization Act): Immediate health. Acute Health: NO Chronic Health: NO Reactive: NO Fire: NO Sudden Release of Pressure: NO SARA 313 REPORTABLE INGREDIENTS: None CERCLA (USA - Comprehensive Response Compensation and Liability Act): None California Prop 65, Safe Drinking Water and Toxic Enforcement Act of 1986: None CPR (Canadian Controlled Products Regulations): WHMIS Classification: Not controlled. IDL (Canadian Ingredient Disclosure List): Listed. DSL / NDSL(Canadian Domestic Substances List / Non-Domestic Substances List): Listed. EINECS (European Inventory of Existing Commercial Chemical Substances): Referenced. WGK Water Quality Index: VbK Index: NA **RISK PHRASES:** SYMBOL(S) REQUIRED FOR EU LABEL SAFETY PHRASES: R36/37/38: Irritating to eyes, S2: Keep out of the reach of children. respiratory system. S24/25: Avoid contact with skin and eyes. **SECTION 16 - OTHER INFORMATION** Legend: ACGIH -**American Congress of Government Industrial Hygienists Chemical Abstracts Service** CAS -EINECS -**European Inventory of Existing Commercial Chemical** HMIS-**Hazardous Materials Identification System** NTP-IARC -International Agency for Research on Cancer **National Toxicology Program** NA -Not Available ND-**Not Determined** ND -**Not Determined** NR-Not Reported NIOSH -**National Institute for Occupational Safety and Health** OSHA -Occupational Safety and Health Administration HMIS HAZARD RATINGS HEALTH: 1 0 = INSIGNIFICANT FLAMMABILITY: 0 1 = SLIGHT PHYSICAL HAZARD: 0 2 = MODERATE PERSONAL PROTECTIVE EQUIPMENT: C 3 = HIGH 4 = EXTREME REVISION SUMMARY: Revised to GHS/E.U. protocols 12/16/2008 supersedes 8/14/2007 issue. MSDS Prepared by: ChemTel Inc. 1305 North Florida Avenue ChemTe Tampa, Florida USA 33602-2902 Toll Free North America 1-888-255-3924 Intl. +01 813-248-0585 Website: www.chemtelinc.com

The information contained herein is believed to be accurate but is not warranted to be so. Data and calculations are based on information furnished by the manufacturer of the product and manufacturers of the components of the product. Users are advised to confirm in advance of need that information is current, applicable and suited to the circumstances of use. Vendor assumes no responsibility for injury to vendee or third persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Furthermore, vendor assumes no responsibility for injury caused by abnormal use of this material even if reasonable safety procedures are followed. Any questions regarding this product should be directed to the manufacturer of the product as described in Section 1.